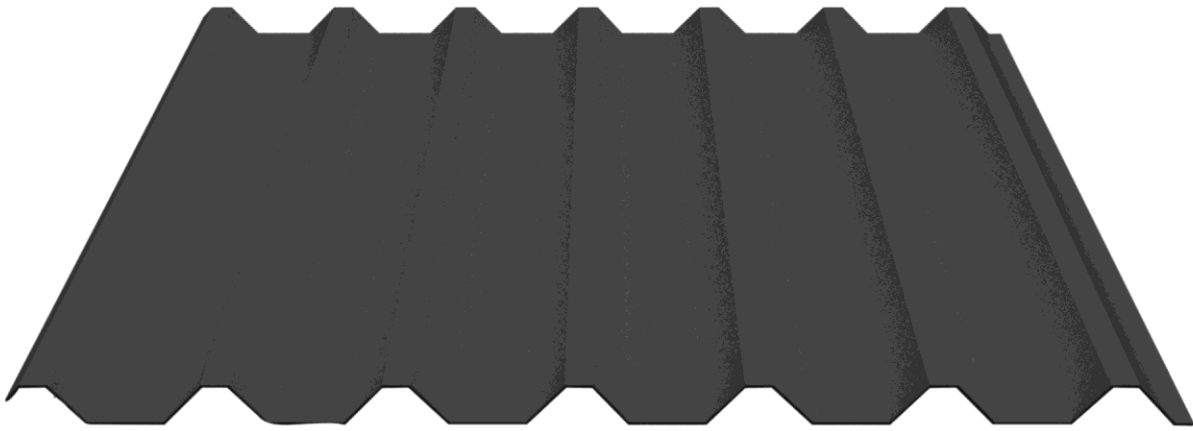
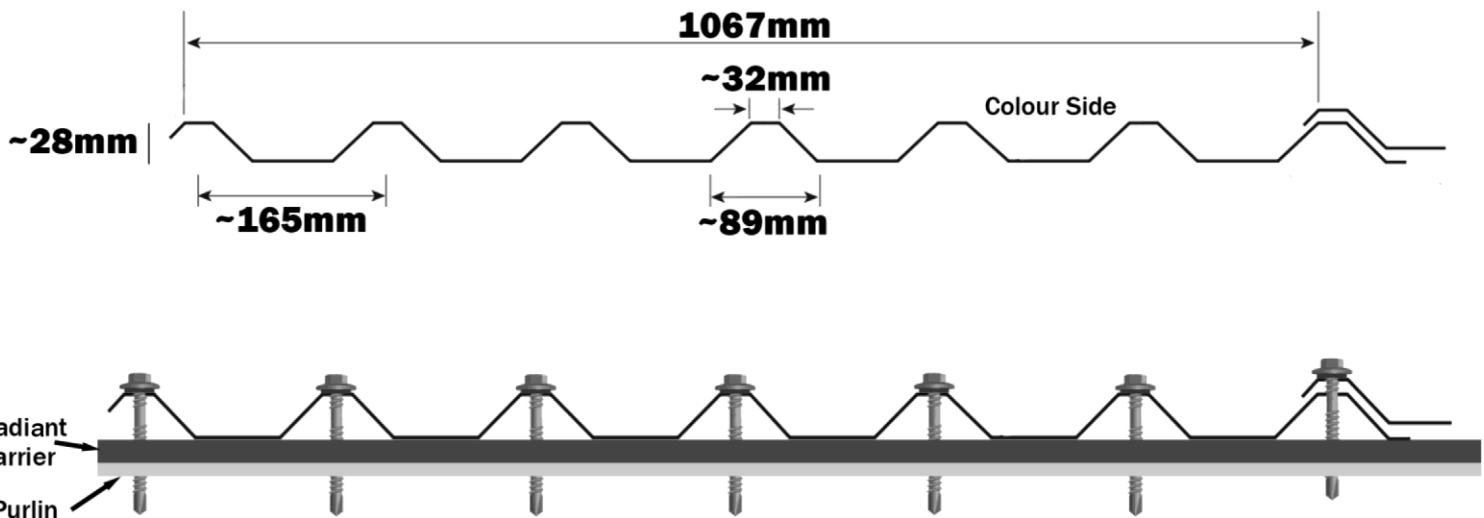


# Industrial Seven Roofing



Direction Of Lay (LEFT TO RIGHT) →



Using a 2" Metal Screw, fastened all sheets unto the purlins. Spacing on the vertical plane varies every 2' to 3' and on the horizontal plane screws can either be fastened onto every ridge. Screws must be attached at the top of every ridge not on the sides as this limits water and foreign substance buildup around the screw.



Correct

Under

Over

## Method for screwing exposed fasteners

When fastening roofing sheets, please ensure that galvanized screws with approved washers are used. Class 4 screws are often recommended as they are less prone to corrosive activity. Wipe away all filings made from the drilling process, as unwanted filings tend to hasten corrosion. This also applies to filings from cutting or sawing sheets with a metal blade or trimmer. Do not over screw or under screw fasteners. Use the above diagram for reference.

## Safety & Tools

Always ensure to practice proper safety when installing. Please use non slip shoes, wear protective head and eye wear. Always fasten yourself to the frame of the roof using a safety harness. Always ensure that the roofing panel is fully secured before walking on it. If unsure please consult a professional and do not attempt to install the roof.

The tools you will need before installing the roof includes, caulking gun, chalk line, electric drills, metal shares or nibblers, pliers, rubber mallet, hex head screw bit, rivet tools, tape measure, level, marking tools i.e. pencils or chalk. Please do not use open blade tools on the roof. Electric tools with covered blades are highly recommended. Please do all adjustments and cuts on a flat and safe surface. Again it is highly recommended to consult a professional.