SAFETY FIRST
Please note all safety precautions when installing flashing and trims. Ensure that the right safety gear, equipment and protocols are in place before installing. For further practices and information please refer to our installation manual.

INSTALLATION
For further notes on how to install flashing, please refer to our installation manual. The illustrations in this guide only give basic information on flashing materials and shapes.

HANDLING
All flashing must be handled with care. The proper precautions must be enabled to prevent breakage, dents and any irregularity that may result due to poor handling. Clean gloves must be used to prevent staining on the material. When handling the material bare handed, the hands must be properly washed to prevent staining.

SCREW SPACING
The recommended screw spacing is 3 feet apart. Spacing can however very based on profile and flashing type. For further information please refer to our installation manual.
Eave Trims

10"

Eave Flashing (Drip Edge)

1"

4"

Eave Flashing (Underceiling)

10"

2"

* Eave sizes not shown to scale

*Dimensions can vary, available in 10 feet lengths ONLY
Ridge Caps

Nu Wave, Ind 7 & Standing Seam Ridge

Tile Profile Ridge

Corrugated Ridge

Sample Custom Shapes

* Ridgecaps not drawn to scale
* Custom Shapes allowed, available in 10 feet lengths ONLY
Gable Trims

Gable Flashing (Underceiling)

Gable Flashing (with Drip Edge)

* Gable sizes not shown to scale
* Dimensions can vary, available in 10 feet lengths ONLY
Eave Flashing Preparation
Use this flashing where eave meets gable

STEP 1

Note: Length of eave must allow 1” to extend past gable fascia

STEP 2

Remove the Grey Areas

Bend Tab 90°
Gable Flashing Preparation at Ridge

- Remove this material with snips or power shears.
- Vertical cut.
- Equal on both sides.
- Ridge line.
- 14" @ standard ridge.
- Gable.
- Rivet.

<table>
<thead>
<tr>
<th>Roof Pitch</th>
<th>Dimensions</th>
</tr>
</thead>
<tbody>
<tr>
<td>3 : 12</td>
<td>1 1/16&quot;</td>
</tr>
<tr>
<td>3.5 : 12</td>
<td>1 1/4&quot;</td>
</tr>
<tr>
<td>4 : 12</td>
<td>1 7/16&quot;</td>
</tr>
<tr>
<td>5 : 12</td>
<td>1 3/4&quot;</td>
</tr>
<tr>
<td>6 : 12</td>
<td>2 3/16&quot;</td>
</tr>
<tr>
<td>12 : 12</td>
<td>4 7/16&quot;</td>
</tr>
</tbody>
</table>

* See table.
GABLE FLASHING PREPARATION

**STEP 1**
- GABLE
- Remove this material
- *See table for dimensions

**STEP 2**
- GABLE
- Snip here
- Remove this material
- Snip here

**STEP 3**
- GABLE
- Fold 90
- Remove this material

**Table:**

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<tbody>
<tr>
<td>3:12</td>
<td>2&quot;</td>
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<tr>
<td>4:12</td>
<td>1 1/2&quot;</td>
</tr>
<tr>
<td>5:12</td>
<td>1 11/16&quot;</td>
</tr>
<tr>
<td>6:12</td>
<td>1 6/16&quot;</td>
</tr>
<tr>
<td>12:12</td>
<td>5/8&quot;</td>
</tr>
</tbody>
</table>

**Note:** Length of uncut gable must extend 2 1/2" eave fascia
Finishing The Gable Flashing

**STEP 1**
Cut this area off

**STEP 2**
Cut along these lines
Cut along 3" on the dotted lines
Cut the red area of completely
Then fold the tabs in with tab 1, then 3
Other Trims

Wall Angles

Transition Flashing

C - Flashing

Valley Gutter

Head Wall Flashing

Wall Flashing

Nose Flashing

* Flashings not drawn to scale

* Custom Shapes allowed, available in 10 feet lengths ONLY
It is advisable to install according to manufacturer specifications.

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For further information please call the number above.